US ERA ARCHIVE DOCUMENT

								Results Reporte	ed	Total	Total Actual
Facility	Cate	gory	Indicator	Activities / Process Changes	Baseline	Future year Quantity	1st Report Due 4.1.08	2nd Report Due 4.1.09	3rd Report Due 4.1.10	Projected Reduction	Reduction
American Commercial Lines LLC (Jeffersonville, Clark County)	1 Air Em	issions	SOx, NOx, PM2.5	By retrofitting engines with turbo chargers and by re-powering some towboats, we intend to document significant reductions in air emissions. We operate over 125 towboats.	0.98 pounds per hour	2007: 0.83 pounds per hour	0.77 pounds per hour			0.15 pound per hour	Reduction of 0.21 pounds per hour
	2 Air Em	issions	CO2	Fuel conservation program combined with preventative maintenance	2007: 0.77 pounds CO2 per hour	2008: 0.73 pounds CO2 per hour		0.65 pounds CO2 per hour		0.04 pounds CO per hour	0.12 pounds CO2 per hour
	3 Materia	al use	Materials used	Reduce fuel burn through operator performance (speed restrictions)	2008: 68,000,000 gallons	2009: 62,000,000 gallons				6,000,000 gallon reduction	
Finnerman Palnut Engineered Products, nc. (Logansport Plant, Cass County)	1 Air Em	issions	VOCs	Fabricated metal parts are coated (paint) via the dip and spin process in steel mesh baskets. When paint buildup on the steel baskets is excessive, or when	2005: 1,433 pounds	2009: 700 pounds	2945 pounds			733 pounds	1,512 pound increase (VOCs increased because proje
	2 Materia	al use	Materials used	coating material is channed the Reduce amount of Tapping Oil (Bal-tap S and Valona S) by spinning oil from all tapped parts with centrifuge and then returning it to process for use	2007: 24 tons	2008: 20 tons		.917 tons		4 tons	delayed) 23 ton reduction
	3 Materia procur		Recycled content	Implementing a spool return program with supplier for 16-gage copper wire received on 12" diameter x 8" height plastic spools (2.2 lbs/each)	2008: 700 pounds	2009: 0 pounds				700 pounds	
Toyota Industrial Equipment Manufacturing, LLC Columbus, Bartholomew	1 Air Em	issions	VOCs	Technology ChangeRemoval of T-butyl acetate and methyl propyl keytone from TIEM's paint solvent TEM-112.	2005: 15,190.8 pounds VOCs	2007: 0.0 pounds	8,558 lbs VOCs			15,190.8 pounds VOCs	6,632.8 pound reduction in VOCs
County)	2 Air Em	issions	CO2	Removed or turned off unnecessary lights throughout facility; shutdown one-half of HVAC units and reduced run time of remaining HVAC units; installed high volume low speed fans; reduced temperatures in paint drying ovens; ran hydraulic pumps on demand rather than constant operations	2007: 20,751 MTCO2E	2008: 20,128 MTCO2E		2008: 15,510.6		623 MTCO2E	5,240.4 MTCO2E reduction
	3 Waste		Hazardous waste generation	Reduce amount of waste paint and solvent generated in paint processes through technology changesfrom vacuum cup spray gun to gravity feed cup gun in Touch booth; reduce length of feed lines; recycle used solvent back into system until flushed		2009: 22,500 pounds				2,500 pounds	
Quality Machine and Tool Works (Columbus, Bartholomew County)	1 Waste		Non- hazardous waste	Installing a coolant recovery system	2006: 6,930 gallons	2007: 4,290 gallons	2007: 4,290 gallons			2,640 gallons	2,640 gallons
	2 Energy	/ Use	Total (non- transportation) energy use	Turning off lights and machines when not in use or during plant shutdown	2007: 2,064,840 kWh	2008: 2,002,894.8 kWh		1,726,860 kWh		61,945.2 kWh	337,980 kWh reduction
	3 Waste		Non- hazardous waste generation	Plastic in packaging materials to be collected, stored, and segragated onsite and recycled offsite with some employee training at supervisory level	2008: 100% landfilled	2009: 80% landfilled (reduce by 2 tons)				2 ton reduction	
Foyota Motor Manufacturing, Princeton Gibson County)	1 Waste		Non- hazardous waste generation	Reduction in wastewater sludge due to treatment chemical reduction and water content reduction. Improved recycling of general trash.	2005: 13,625,492 pounds Page 1 of 27	2007: 8,110,242 pounds	7,255,249 pounds			5,515,250 pounds	Reduced by 5,515,250 pounds

2	Air Emissions	VOCs	Switch to waterborne primer in	2007: 973 tons	2008: 618 tons	603 tons	355 tons	370 ton
			plastics					reduction
3 /	Air Emissions	Air toxics	Switch to waterborne primer facility	2006: 176,354 pounds	2009: 32,464 pounds		143,890	
			wide				pounds	

Karl Schmidt Unisia, Inc. (Fort Wayne, Allen County)	1	Waste	Non- hazardous waste generation	Reduce banking soda generation with preventative maintenance program for key coating equipment	2003: 18,000 pounds	2007: 11,000 pounds	3,000 pounds		7,000 pounds	15,000 pound reduction
	2	Waste	Hazardous waste generation	Reduce amount of calcium chloride flakes used in WWTP system by implementing preventative maintenance program, waste waster control plan, operator training, install water flow meter to give the system even flow for processing, and determine if system can be turned off when no manufacturing	2007: 35,300 pounds	2010: 14,120 pounds		22,350 pounds	21,180 pounds	12,950 pound reduction
	3	Water use	Total water used	Identify and fix water leaks, turn off water during non-production shifts and weekends	2008: 19,262,000 gallons	2009: 17,799,850 gallons			1,462,150 gallon reduction	
Mead Johnson & Company, (Mt. Vernon, Posey County)	1	Waste	Non- hazardous waste generation	Implement recycling, refuse, and management programs:  1. One-use lab coats are worn by visitors/employees and disposed in landfill after exiting the production area. Facility will implement a continued use program where lab coats are sold to be used by businesses outside the medical or nutritional field.  2. Participate in Habitat for Humanity's aluminum can recycling program,  3. Participate in The Big Green Box battery and portable electronics recycling program, metals recycling, paper recycling, cardboard recycling, oil recycling, and wood recycling.	2005: 605 tons landfilled	2008: 545 tons landfilled	534 tons landfilled		60 tons landfill reduction (120,000 pounds landfill reduction)	71 ton reduction landfilled (142,000 pounds landfill reduction)
	2	Waste	Non- hazardous waste generation	Increase tracking of production waste, identify additional reuse and recycling opportunities, implement process improvements	2007: 593 tons landfilled 9 tons recycled	2008: 534 tons landfilled 10 tons recycled		506 tons landfilled 373 tons recycled (corresponds with significant label and package destruction)	59 ton reduction landfill 1 ton increase recycling	87 ton reduction landfilled 364 ton increase recycling
	3	Waste	Non- hazardous waste generation	Implement a shrink wrap recycling program	2008: 0 pounds recycled	2009: 15,000 pounds recycled			15,000 pound reduction	

Mead Johnson & Company, (Evansville, Vanderburgh County)	1	Energy Use	Total (non- transportation) energy use	Pipe in landfill gas from local landfill to fire in boilers to create electricity and steam for Evansville campus. The facility's 3 dual fuel (natural gas, fuel oil) boilers will be modified to use methane as a primary fuel and a combination of natural gas an fuel oil as backup energy sources.		2008: 94,293.9 dekatherms	O Dtherms (Implementati on phase delayed by Iandfill should be running by June 2009)		450,027 Dtherms (4,501,349.4 Therms)	0 Dtherm increase in landfill methane used (0 Therms)
	2	Waste	Non- hazardous waste generation	Increase tracking of production waste, identify additional reuse and recycling opportunities, implement process improvements	2007: 4,124 tons landfilled 92 tons recycled	2008: 3,712 tons landfilled 101 tons recycled		4,611 tons landfilled 1,637 tons recycled (corresponds with significant label and package destruction)	412 ton reduction landfill 9 ton increase recycling	487 ton increase landfilled 1,545 ton increase recycling
	3	Suppliers' Environmental Performance	Materials used	Send waste product to Indiana facility for reuse as feedstock material	2008: 0 gallons reused	2009: 5,000 gallons reused			5,000 gallon reduction	
Jeffboat LLC (Jeffersonville, Clark County)	1	Waste	Hazardous waste generation	Recycling on or off-site through distillation; solvent based paint used on vessels when placed in water as finishing topcoat; run MEK through to sanitize line	2005: 346,500 pounds	2007: 173,250 pounds	233,329 pounds		173,250 pounds	Reduced waste by 113,171 pounds
	2	Waste	Hazardous waste generation	Reduce use of MEK/xylene solvent used in painting by distilling and recycling	2007: 35,970 gallons of solvent used	2008: 34,171.5 gallons of solvent used (5% reduction)		38,390 gallons of solvent used	1,798.5 gallon reduction	2,420 gallon increase
	3	Material procurement	Recycled content	Use recycled flux for welding operations	2008: 18,400 pounds recycled flux (436,000 pounds non- recycled flux)	2009: 40,000 pounds recycled flux (410,000 pounds non- recycled flux)			21,600 pound increase recycled flux	
OFS Brands, Inc. (Huntingburg, Dubois County)	1	Waste	Hazardous waste generation	On-site solvent recycling, investigate continuous use, training	2005: 31.87 tons through energy recovery	2008: 28.00 tons through energy recovery	1.86 tons		3.87 tons	Reduced by 30.01 tons
	2	Waste	Non- hazardous waste generation	Source reduction, increased recycling, and lean methods	2005: 1,584.75 tons	2008: 1,505.51 tons		991.43 tons	79.24 tons	593.32 ton reduction
	3	Air Emissions	Air toxics	Eliminating formaldehyde by switching wash coat sealer and topcoat with formaldehyde to polyurethane sealer	2008: 244.9 pounds of formaldehyde	2009: 89 pounds of formaldehyde			155.9 pound reduction	
ICON Metal Forming, LLC (Corydon, Harrison County)	1	Energy Use	Total (non- transportation) energy use	Data provided in application needs to be totaled.			No data provided			No data provided
	2	Water use	Total water used	Install Extran filtering system to recycle and reuse water	2007: 2,866,900 gallons	2008: 2,666,217 gallons		2,666,217 gallons (removed system because of slowed sales and profits worker reduction achieved reduction)	2,666,217 gallon reduction	2,666,217 gallon reduction

Louisiana Pacific Corporation (Middlebury, Elkhart County)		Energy Use	energy use	Improving the R factor of the roof by replacing the existing roof sector by sector and to implement energy reduction practices in the plant. The new roof construction has an improved insulation factor.	total energy used	2007: 53,861 MMBtus total energy used	2007: 53,068 MMBtus total energy used			1,892 MMBtus reduction of total energy used
	2	Air Emissions	VOCs	Eliminate primer coat	2007: 12.58 tons	2008: 12.33 tons		10.88 tons	0.25 tons	1.7 ton reduction
	3	Air Emissions		Eliminate the high peaks in applied paint films by tracking the applied dry film paint thickness with the goal of standardizing the amount of paint applied to the moulding and qualify a second source of white paint that contains about half the amount of VOCs	VOC emissions	2009: 2.56 tons of VOC emissions			0.13 ton reduction	Teducation
Pfizer, Inc. (Terre Haute, Vigo County)	1	Energy Use	energy use	Installation of air compressor control system at Bldg 1165; new energy-efficient air compressor in Bldg 1244 (reduction from 150 HP to 100 HP); steam distribution line upgrades in 1200 area; reduction in instrument air dryer operating hours in 1100 area; reduced boiler feedwater operating systems operating time; improved piping and building insulation.	2006: 257,327 MMBtus Total Energy Use	2009: 231,595 MMBtus total energy use	230,753.63 MMBtus total energy use		25,732 MMBtus	26,570.37 MMBtus reduction
		Water use (Challenge Goal)	Total water used	Several incremental water conservation projects to improve our efficiency. In the Building 1244 Aseptic Packaging operation Pfizer operates a glass cleaning unit known as the West Tuppel	2007: 69,670,000 gallons	2008: 59,670,000 gallons		48,000,000 gallons	10,000,000 gallons	21,670,000 gallon reduction
Raytheon Technical	3	Energy Use	Total (non-	Set points on HVAC, reduced	2005: 24,156 MWh	2006: 21,960 MWh	2007: 21,012		2,196 MWh	3,144 MWh
Services Company, LLC (Indianapolis, Marion County)	•	Energy Ose		lighting/HVAC needs, education	electricity use	electricity use	MWh electricity use		electricity use reduction (2,196,000 kWh)	electricity use reduction (3,144,000 kWh)
		Water use	Total water used	Reroute cooling water effluent from compressor unit to input of cooling unit towers to reduce freshwater needs from public utilities	2007: 45,000,000 gallons	2008: 42,000,000 gallons		39,000,000 gallons	3,000,000 gallons	6,000,000 gallon reduction
	3	Waste	Non- hazardous waste generation	Reduce waste generated from company café and kitchen through employee training and process changes in café and kitchen prep area	2008 landfill: 36.27 tons total facility, 0 tons café 2008 incineration: 134.45 tons total facility, 37.91 tons café 2008 recycled: 358.88 tons total facility 2008 total: 529.60 tons	2009 landfill: 4.75 tons total facility, 0 tons café 2009 incineration: 157.43 tons total facility, 34.12 tons café 2009 recycled: 340.94 tons total facility 2009 total: 503.12 tons			Landfill: 31.52 ton total facility reduction Incineration: 22.98 ton total facility increase, 3.79 ton café reduction Recycled: 17.94 ton total facility reduction Total: 26.48 ton reduction	

Total Interior Systems America, LLC (Princeton, Gibson County)	1	0,5	0 11	Generated Off-Site =	Generated Off-Site = 6,554,365 KWH	6.4% reduction = 453,491.20 kWh		531,435 kWh	6.4% reduction = reduction of 453,491.20 kWh
	2	Energy Use	Management of electricity usage by turning off non-essential lighting and equipment during non-essential time periods and standardized HVAC settings to reduce electrical usage	,	2008: 3,352 MTCO2E		3,057 MTCO2	419 MTCO2	714 MTCO2 reduction
	3	Waste			2009: 0.12 pounds/seat			0.01 pounds/seat	

Membership term: March 13, 2007 - March 13, 2010

Actual Reductions	Year 1	Year 2	Year 3
Material procurement:	0	0	
Suppliers' environmental	0	0	
performance:			
Material use:	0	46,000 pounds	
Water use:	0	27,670,000 gallons	
Energy use:	0 Therms	337,980 kWh	
	28,462.37 MMBtus	714 MTCO2E	
	3,597,491.2 kWh		
Land and habitat	0	0	
conservation:			
Air emission:	5,120.8 pounds VOCs	5,240.4 MTCO2E	
	0.21 pounds per hour SOx,	743,400 pounds VOCs	
	NOx, PM2.5	0.12 pounds CO2 per hour	
Discharges to water:	0	0	
Non-Haz Waste:	5,672,250 pounds landfill	2,334,640 pounds landfill reduction	
	reduction	3,818,000 pounds recycling increase	
	2,640 gallons landfill reduction		
Haz Waste:	173,191 pound reduction	12,950 pounds reduction	
		2,420 gallon increase	
Noise:	0	0	
Vibration:	0	0	
Products:	0	0	

Projected Reductions	Year 1	Year 2	Year 3
Material procurement:	0	0	22,300 pounds
Suppliers' environmental	0	0	5,000 gallons
performance:			
Material use:	0	8,000 pounds	6,000,000 gallon fuel
Water use:	0	13,000,000 gallons	1,462,150 gallons
Energy use:	4,501,349.4 Therms	61,945.2 kWh	0
	26,831 MMBtus	419 MTCO2E	
	2,727,435 kWh		
Land and habitat	0	0	0
conservation:			
Air emission:	15,923.80 pounds VOCs	623 MTCO2E	144,045.9 pounds toxics
	0.15 pounds per hour SOx,	710,500 pounds VOCs	260 pounds VOCs
	NOx, PM2.5	0.04 pounds CO per hour	
Discharges to water:	0	0	0
Non-Haz Waste:	5,642,250 pounds landfill	1,100,480 pounds landfill reduction	71,960 pounds landfill reduction
	reduction	20,000 pounds recycling increase	
	2,640 gallons landfill reduction		
Haz Waste:	180,990 pound reduction	21,180 pound reduction	2,500 pounds
		1,798.5 gallon reduction	0.01 pounds/seat
Noise:	0	0	
Vibration:	0	0	
Products:	0	0	

\*\*\*Excludes totals for ICON Metal projects #1, #2, and #3

\*\*\*Excludes totals for ICON Metal projects #1, #2, and #3

				Activities / Process				Results Reported		Total Projected	Total Actual
Facility		Category	Indicator	Changes	Baseline	Future year Quantity	1st Report Due 4.1.08	2nd Report Due 4.1.09	3rd Report Due 4.1.10	Reduction	Reduction
Baxter Pharmaceutical Solutions, LLC	1	Energy Use	Total (non- transportation) energy use	Lighting equipment upgrades in warehouse	Total Energy Generated Off-Site (2006) = 0.46716766 kWh/UOP; Total Energy Generated On- Site (2006) = 1.50235882 kWh/UOP	Total Energy Generated Off-Site (2007) = 0.450557 kWh/UOP; Total Energy Generated On- Site (2007) = 1.457288 kWh/UOP	.438993865 kWh/UOP			0.06168148 kWh/UOP	6% decrease in electrical use per unit of production (or 1.530532615 kWh/UOP)
	2	Waste	waste generation	Separate packaging from rejected products and recycle (plastic, rubber, paper, and glass). Increase recycling awareness and place new recycling containers in manufacturing areas.	2007: 675,422.90 pounds recycled	2008: 742,965 pounds recycled		777,920.8 pounds recycled		67,542.1 pound increase in recycling	102,497.9 pound increase in recycling
	3	Energy Use	transportation) energy use		2008: 2,804 MMBtu/UOP (245,945 MMBtu)	2009: 2,718 MMBtu/UOP				86 MMBtu/UOP	
Camcar LLC	1	Energy Use	Total (non- transportation) energy use	Reduce air system leaks	2006: 6,288,268 kWh	2007: 5,973,855 kWh	5,777,113 kWh			314,413 kWh	511,155 kWh reduction of electricity use
		Waste	Hazardous waste Pr	oduct substitution that does not contain barium 2	∠007: 200 pounds	2008: 0 pounds		360 pounds		200 pounds	160 pound increase due to unused drum that vendor would not take backeliminated use of barium product
	3	Energy Use	transportation) energy use	Install programmable thermostats in office areas to reduce temp. to 50 degrees F during unoccupied hours	2008: 14,834.17 MMBtu	2009: 14,394.17 MMBtu				440 MMBtu	

Eaton Clutch Division – Auburn Facility		Energy Use		Lighting upgrades, Motor efficiency improvements, Training	2006: 47,885,818,530 BTUs Total Energy Use (natural gas, electricity, propane)	2007: 44,273,132,083.50 BTUs Total Energy Use (natural gas, electricity, propane)	2007: 29,639,497,250 BTUs Total Energy Use (natural gas, electricity, propane)		3,612,686,446.5 Btus	18,246,321,280 Btus
	2	Energy Use	energy use	Create a logistics center to become hub of transportation for 7 suppliers that feed 4 Eaton locations so that suppliers feed 1 location and then send consolidated shipments to remaining 3 locations	2007: 2,479,609 miles driven	2008: 2,231,648.1 miles driven		2,235,820 miles driven	247,960.9 miles driven reduction	-,
	3	Water use	Total water used	Change non-contact cooling water system into a closed loop system	2008: 26,136,646 gallons	2009: 19,602,485 gallons			6,534,161 gallon reduction	
First Vehicle Services – Ft. Wayne	1	Material procurement		Change from plastic jugs in cases to bulk system	468 pounds	346 pounds	346 pounds		122 pounds	122 pound reduction in plastic packaging purchased
	2	Energy Use	transportation) energy use	Digital programmable thermostats and replace windows with double-pane insulated	2006: 32,809 therms	2010: 28,528 therms		23,810 therms	4,281 therms	8,999 therms
	3	Waste	waste generation	Change process for managing waste paper (recycle)	2007: 3,000 pounds paper landfilled	2009: 0 pounds paper landfilled			3,000 pound landfill reduction	
Bert R. Huncilman & Son, Inc.	1	Energy Use	transportation) energy use	Reduce overtime which consumes extra energy, purchase a more efficient variable speed compressor	2006: 3,113,100 kWh	2007: 2,957,445 kWh	3,058,000 kWh		155,655 kWh	55,100 kWh
		Energy Use	transportation (electricity)	Decrease temperature in plant and processes, decrease labor (improve efficiency)	2007: 3,058,000 kWh	, ,		2,502,375 kWh	30,580 kWh	555,625 kWh
	3	Waste	Non-hazardous waste generation	Train employees to recycle plastic waste	2008: 0 pounds recycled	2009: ? pounds recycled				

Metaldyne Sintered Components  1 Energy Use Interpretation fransportation energy use  1 Energy Use Interpretation fransportation energy use and interpretation energy use an	Sintered Components
Components  energy use digital ballasts and lower wattage bulbs will be used. The intent is to reduce kilowatts used and maintain the current lumen levels.  2 Waste Non-hazardous waste generation machines to be returned to supplier for recycling process and return to facility for reuse. Add magnetic filter to circulation pumps in the mod presses to reduce contamination, reduce disposal, and allow for recycle process. Evaluate all current oils in	Components
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reduce disposal, and allow for recycle process. Evaluate all current oils in	
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Evaluate all current oils in	
use for oil recycling.	
0.000 504 500 504 500 504 500 504 500 504 500 504 500 504 500 504 500 504 504	
3 Waste Non-hazardous Improve current recycling 2008: 521,560 pounds 2009: 260,780 pounds 260,780 pound 260,780 pound	
waste generation program by 50% to landfill to landfill to landfill reduction to	
throughout facility, landfill	
employee training	
Cummins         1 Air emissions         VOCs         Switch from a solvent-         2006: 52,200 pounds         2008: 25,600 pounds         41,020 pounds         41,020 pounds         26,600 pounds         11,180	
Columbus based paint to a water reducti	
Midrange Engine based paint based paint	
Plant 2 Energy Use Total non- Change indoor and outdoor 2007: 39,097,017 2009: 37,142,166 34,688,952 kWh 1,954,851 kWh 4,408,408,408,408,408,408,408,408,408,40	Plant
transportation lights to flourescent lights, KWh KWh	
(electricity) install new building	
management system	
3 Waste Hazardous Process changes to the 2008: 45,850 pounds 2009: 22,925 pounds 22,925 pounds	
waste paint line	

Eli Lilly and Co., Clinton Laboratories	1	Air emissions	NOx	Wastewater/waste treatment system changes	2006: 40 tons NOx/year from thermal oxidizers and RTOs	2008: 0 tons NOx/year from thermal oxidizers and RTOs	10 tons NOX/year from thermal oxidizers and RTOs		40 tons	30 ton reduction of Nox
	2	Energy Use		Installation of unoccupied and economizer cycle controls at the thermostats in C83 and C73 admin buildings. Supply air reset installed in C83 building.     Revise steps in animal health manufacturing fermentation process to reduce steam consumption.	2007: 2,430,700 kWh 132,700 MMBtu	2008: 1,687,200 kWh 81,200 MMBtu		1,910,200 kWh 130,375 MMBtu	743,500 kWh reduction 51,500 MMBtu reduction	520,500 kWh reduction 2,325 MMBtu (second MMBtu reduction project postponed to 2009)
	3	Energy Use		1. Remove unused heat exchanger in air duct and replace with unlined straight duct 2. Upgrade plant air instrument compressor to an intergrated system to meet demand 3. Fully automate the switch over from chiller cooling to free cooling by use of sensors and a programmable logic controller 4. Revise the water system pumping	2008: 68,446,000 kWh	2009: 64,648,000 kWh			3,798,000 kWh reduction	
DePuy	1	Water Use (Challenge goal)	Total water used	Continued implementation of water best practices; elimination of non-contact cooling water	2006: 47,867,880 gallons	2007: 37,953,735 gallons	35,867,400 gallons		9,914,145 gallons	12,000,480 gallon reduction in water use
		Discharges to water	Toxics	Using 6 Sigma tools found main contributor of copper in wastewater to be copper water-supply pipes that were eroding and elevating copper levels in supply water, which was then discharged in wastewater. Replace copper supply pipes with plastic pipes.	2007: 19 pounds of copper in wastewater	2008: 16 pounds of copper in wastewater		16 pounds of copper in wastewater	3 pound copper reduction	3 pound copper reduction
	3	Waste	Hazardous waste	Reduction of waste solvent resulting from a lean assessment of a maintenance task and the reuse or recycling of cleaning solvent	2008: 8,741 pounds of hazardous waste	2009: 8,300 pounds of hazardous waste			441 pound reduction	

Madison Precision Products, Inc.	1	Waste	waste generation	Increase recycling programs and search out other waste streams that can be removed from our total solid waste.	landfilled 183 tons	2007: 102 tons landfilled 193 tons reused/recycled	2007: 174.51 tons landfilled 440.47 tons reused / recycled		10 tons landfilled 10 ton inceased recycling	Increased recycling by 257.47 tons Increased landfilled 62.51 tons
	2	Waste	waste generation	Increase recycling programs and search out other waste streams that can be removed from our total solid waste.	2007: 174.51 tons	2008: 170 tons		145.49 tons	4.51 ton reduction	29.02 ton reduction
	3	Energy Use	transportation) energy use	sensor lights for restrooms,	kWh 147,977 Dtherms	2009: 19,275,448 kWh 133,179 Dtherms			2,141,716 kWh reduction 14,798 Dtherm reduction (148,015.5 Therms)	

Membership term: September 3, 2007, through September 3, 2010

Actual Reductions	Year 1	Year 2	Year 3
Material procurement:	122 pounds	0	
Suppliers' environmental performance:	0	0	0
Material use:	0	0	0
Water use:	12,000,480 gallons	0	
Energy use:	1.53 kWh/UOP	243,789 miles	
	18,246.3 MMBtus	8,999 Therms	
	902,093 kWh	5,484,190 kWh	
		2,325 MMBtus	
Land and habitat conservation:	0	0	0
Air emission:	11,180 pounds VOCs	0	
	60,000 pounds NOx		
Discharges to water:	0	3 pounds copper	0
Non-Haz Waste:	125,020 pounds landfill reduction	102,497.9 pounds recycling increase	
	514,940 pounds recycling increase	386,606 pounds landfill reduction	
Haz Waste:	0	160 pounds increase	
Noise:	0	0	0
Vibration:	0	0	0
Products:	0	0	0

Projected Reductions	Year 1	Year 2	Year 3
Material procurement:	122 pounds	0	0
Suppliers' environmental performance:	0	0	0
Material use:	0	0	0
Water use:	9,914,145 gallons	0	6,534,131 gallons
Energy use:  Land and habitat conservation:	0.06 kWh/UOP 3,612.7 MMBtus 748,177 kWh	247,960.9 miles 4,281 Therms 2,728,931 kWh 51,500 MMBtus 0	86 MMBtus/UOP 440 MMBtus 5,939,716 kWh 148,015.5 Therms 0
Air emission:	26,600 pounds VOCs 80,000 pounds NOx	0	0
Discharges to water:	0	3 pounds copper	0
Non-Haz Waste:	20,000 pounds landfill reduction 20,000 pounds recycling increase	67,542.1 pounds recycling increase 37,572 pounds landfill reduction	263,780 pound landfill reduction
Haz Waste:	0	200 pounds reduction	23,366 pounds
Noise:	0	0	0
Vibration:	0	0	0

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\*\*\*Excludes Bert Huncilman project #3

\*\*\*Excludes Bert Huncilman project #3

Products:	0	0	0

						Future year	R	esults Reported	d .	Total	Total Actual
Facility	C	Category	Indicator	Activities / Process Changes	Baseline	Quantity	1st Report Due 4.1.09	2nd Report Due 4.1.10	3rd Report Due 4.1.11	Projected Reduction	Reduction
BFGoodrich Tire Manufacturing	1	Water use		New closed loop chiller system will be installed on one of the facility's extrusion lines. The current extrusion line is operated as a feed and bleed system, which consumes vast amounts of water on a daily basis. Employee training will be conducted, which will include water conservation and best management practices.	2006: 148,003,000 gallons	2008: 119,882,430 (10% water reduction each year until 2010: 105,000,000 gallons)	106,260,000 gallons			28,120,570 gallon reduction	41,743,000 gallon reduction
	2	Land and Habitat	Land and habitat conservation	Setting aside 2 acres of property to return to pre-settlement era natural habitat	2008: 0 acres	2009: 2 acres				2 acres restored	
	3										
Covanta Indianapolis, Inc.	1	Material Use	used	Install a reverse osmosis system, which will reduce the amount of Sodium Hydroxide used by 75%. Project will also eliminate the use of Sulfuric Acid as a water treatment chemical.	2006: 1,220 tons	2010: 305 tons	30.81 tons			915 ton reduction	1,189.19 ton reduction
	2	Waste		Install non-ferrous recovery system- use an eddy current separation process to recover aluminum and other non-ferrous metals from combustion ash and residue	2006: 0 pounds recovered	2009: 500,000 pounds recovered				500,000 pound reduction to landfill	
	3										
Columbus Engine Plant (CEP)	1	Energy Use	Electricity	Switch from current HID and Holophan lighting to newer T-5 and T-8 fluorescent lighting in one building	2006: 318,074 KWh/yr	2008: 77,842 KWh/yr					
	1 re vi se			Switch from current HID and Holophan lighting to newer T-5 and T-8 fluorescent lighting in six buildings	2006: 5,398,744 KWh/yr	2008: 2,757,727 kWh/yr	2,641,017 kWh			2,641,017 kWh	2,641,017 kWh
	2	Waste	waste	Recycle various kinds of plastics by employee and contractor training, material collection improvements, and specialized collection containers, visit to landfill	2008: 200 pounds recycled	2009: 2,400 pounds recycled					
	2 re vi se d				2008: 200 pounds recycled	2009: 12,000 pounds recycled				11,800 pound recycling increase	
	3		ļ			-					l

Mitsubishi	1	Waste	Non-	Install a water evaporator to	2007: 69.949	2008: 3.497	92,500 gallons		35,592 gallon	22,551 gallon
Climate Control			hazardous waste generation	evaporate water from coolant (mixture of 95% water and 5% coolant) before being hauled offsite.	gallons hauled		hauled		reduction	increase due to increased production and coolant change outs
	2	Energy Use	Total (non- transportatio n) energy use		2008: 6,617,000 kWh	2009: 4,800,000 kWh			1,817,000 kWh reduction	
	3									
Cummins Fuel Systems Plant	1	Waste	Non- hazardous	Implement an oil recycling program	2007: 120 gallons	2008: 1,200 gallons	2,150 gallons		1,080 gallon increase	2,030 gallon increase
	2	Energy Use	Total (non- transportatio n) energy use	Lighting change out to more efficient fixtures and ballasts and install occupancy sensors	2008: 50,052,555 kWh	2009: 43,025,555 kWh			7,027,000 kWh reduction	
	3									
Fun Country Marine	1	Waste				2008: 110,086 pounds to landfill	92,600 pounds		5,794 pound reduction	23,280 pound reduction
	2	Energy Use	Total (non- transportatio n) energy use	Facility upgrades, employee training, and limiting use of high consumption equipment	2008: 264,558 kWh 3,135.8 MMBtu	2009: 243,393 kWh 2,994.94 MMBtu			21,165 kWh reduction 140.86 MMBtu reduction	
	3									
Manchester Tank & Equipment		Waste	Non- hazardous waste generation	Increase the quantities of materials currently recycled (cardboard, paper, flux); continue new recycling initiatives (beverage containers, powder paint); identify outlets for recycling of materials currently sent to landfill (plastic packaging); improve employee awareness of recycling efforts (training)	351,745 pounds to landfill	pounds to landfill	149,330 pounds		219,000 pound reduction	202,415 pound reduction
	2	Water use	Total water use	Work with chemical supplier to adjust parameters on each parts washer and conduct employee training	2008: 3,149,291 gallons	2009: 1,667,237 gallons			1,482,054 gallon reduction	
l	3	1								

Uniseal, Inc.	1	Waste	Non-	Start a recycling program for	2007: 13.88	2008: 15.78	16.93 tons	 	1.9 tons	3.05 tons
oniseal, inc.			hazardous waste		2007: 13.88 tons recycled		recycled			3.05 tons recycled
			transportatio n) energy use		2008: 5,456,154 kWh	2009: 4,910,538 kWh			545,616 kWh	
Wabash National Corporation	1		Non- hazardous waste generation	Employee training, segregating waste, and working with vendors.	2006: 8,100 tons landfilled	2008: 6,100 tons landfilled	2,516 tons		,	5,584 ton reduction
	2	Waste		.,,	2,516 tons 2008 recycled: 3,164 tons	2009 landfill: 2,266 tons 2009 recycled: 3,414 tons 2009 total: 5,680			250 ton landfill reduction	

Membership term: February 4, 2008, through February 4, 2011

Actual Reductions	Year 1	Year 2	Year 3
Material procurement:	0		
Suppliers' environmental	0		
performance:			
Material use:	2,378,380 pounds		
Water use:	41,743,000 gallons		
Energy use:	2,641,017 kWh		
Land and habitat conservation:	0		
Air emission:	0		
Discharges to water:	0		
Non-Haz Waste:	22,551 gallons landfill increase 2,030 gallons recycling increase		
	6,100 pounds recycling increase		
	11,393,695 pounds landfill reduction		
Haz Waste:	0		
Noise:	0		
Vibration:	0		
Products:	0		

Projected Reductions	Year 1	Year 2	Year 3
Material procurement:	0	0	
Suppliers' environmental performance:	0	0	
Material use:	1,830,000 pounds	0	
Water use:	28,120,570 gallons	1,482,054 gallons	
Energy use:	2,641,017 kWh	140.86 MMBtus 9,410,781 kWh	
Land and habitat conservation:	0	2 acres restored	
Air emission:	0	0	
Discharges to water:	0	0	
Non-Haz Waste:	35,592 gallons landfill reduction 1,080 gallons recycling increase 3,800 pounds recycling increase 4,224,794 pounds landfill reduction	1,000,000 pounds landfill reduction 11,800 pounds recycling increase	
Haz Waste:	0	0	
Noise:	0	0	
Vibration:	0	Page 15 of 27 0	

Products:	0	0	

				Activities / Process		Future	F	Results Reporte	ed	Total	Total Actual
Facility			Indicator	r Changes	Baseline	year Quantity	1st Report Due 4.1.09	2nd Report Due 4.1.10	3rd Report Due 4.1.11	Projected Reduction	Reduction
Da-Lite Screen Company	1	Air emissions	VOCs	Technology and employee training:  1. Switch from solvent-based spray to powder coating	2006: 148.8 tons	2008: 114 tons	110.1 tons			34.8 ton reduction	38.7 ton reduction
	2	Waste	Hazardous waste	Practice changes, employee training	2007: 30,824 pounds	2009: 24,000 pounds				6,824 pound reduction	
	3										
Caterpillar Reman Powertrain Indiana	1	Waste	Non- hazardous waste generation	Reclaim used oil with purchase of new machine reducing the purchase of new oil and generation of used oil	2007: 70,849 gallons of oil purchased	2009: 35,424 gallons of oil purchased	47,924 gallons of oil purchased			35,425 gallon reduction	22,925 gallon reduction
	2	Energy use		Using 6 Sigma process to lower amount of electricty purchased	2008: 11,258.91 MWh	2009: 10,695.95 MWh				562.96 MWh reduction (562,960 kWh)	
	3										
Hendrickson Trailer Suspension Systems	1	Waste	Non- hazardous waste generation	Waste reduction through recycling office paper, plastics (manufacturing plastic and shrink wrap), cans, and wood (package reuse, reuse skids / recycle)	2007: 963,456 pounds (4.10 lbs/EH)	2008: 867,110 pounds (3.68 lbs/EH)	869,800 pounds (3.84 lbs/EH)			96,346 pounds (.42 lbs/EH reduction)	93,656 pounds (.26 lbs/EH)
	2	Material use	Total packaging materials used	Implement returnable packaging for key customers instead of using wood	2008: 315,297.4 pounds	2009: 252,237.92 pounds				63,059.48 pound reduction in wood shipped	
	3			•	pounds	pounds					

		I-		lor market	0000	0010	07.004.500	 	E 470 450 LVV	0.475.000
Carrier	1	Energy use		Change light fixtures and	2006:		37,381,500		5,478,456 kWh	
Corporation			transportatio	lamps, install a control	39,857,462		kWh electricity		reduction	kWh
			n		kWh electricity					reduction
				and sensors:		electricity				
				1. Lights will only be on as						
				needed instead of 24/7						
				2. 18-22 ft. candles						
				replaced with 52 ft. candles						
				3. 1,053 production and 258						
				warehouse bulbs						
				4. Bulbs last ~3.2 years						
				5. Recycle bulbs as						
				universal waste						
		Air	VOCs	Change in evaporative	2008: 35,945	2009:			15,945 pound	
		emissions		lubricant from 38% VOC to	pounds	20,000			reduction	
				13% VOC		pounds				
	3									
Madison	1	Material	Materials	Design cleaners that do not	2007: 207,800	2008:	168,500		17,800 pound	39,300 pound
Chemical		use	used	contain phosphates	pounds of	190,000	pounds of		reduction	reduction
Company					phosphates	pounds of	phosphates			
					sold	phosphates	sold			
						sold				
	2	Discharges	BOD	More focused treatment,	2007: 10,302	2009:			7,302 pounds	
		to water	1	better handling of surfactant	pounds	3,000			·	
			1	waste, and employee	-	pounds				
1			1	awareness		[				

Membership term: August 11, 2008, through August 11, 2011

Actual Reductions	Year 1	Year 2	Year 3
Material procurement:	0		
Suppliers' environmental	0		
performance:			
Material use:	39,300 pounds		
Water use:	0		
Energy use:	2,475,962 kWh		
Land and habitat	0		
Air emission:	77,400 pounds VOCs		
Discharges to water:	0		
Non-Haz Waste:	22,925 gallons landfill reduction		
	93,656 pounds landfill reduction		
Haz Waste:	0		
Noise:	0		
Vibration:	0		
Products:	0		

Projected Reductions	Year 1	Year 2	Year 3
Material procurement:	0	0	
Suppliers' environmental	0	0	
performance:			
Material use:	17,800 pounds	63,059.48 pounds	
Water use:	0	0	
Energy use:	5,478,456 kWh	562,960 kWh	
Land and habitat	0	0	
Air emission:	69,600 pounds VOCs	15,945 pounds VOCs	
Discharges to water:	0	7,302 pounds BOD	
Non-Haz Waste:	35,425 gallons landfill reduction	0	
	96,346 pounds landfill reduction		
Haz Waste:	0	6,824 pounds	
Noise:	0	0	
Vibration:	0	0	
		Page 18 of 27	

Products:	0	0	

						Euturo voor	R	esults Report	ed	Total	Total Actual
Facility		Category	Indicator	Activities / Process Changes	Baseline	Future year Quantity	1st Report Due 4.1.10	2nd Report Due 4.1.11	3rd Report Due 4.1.12	Projected Reduction	Reduction
Frito-Lay, Inc.	1	Water use	Total water used	Installing water meters at each process point to monitor and maintain water use at processing points     Implementing monitoring activities and process controls to optimize water use	2007: 532,765,244 gallons	2009: 450,000,000 gallons				82,765,244 gallon reduction	
	3										
Guardian Automotive Trim, Inc. / SRG Global	-	Energy use	Non- transportati on	Reduce natural gas usage in the boiler for the plating process by 10% by pre-heating the day tank that returns water to the boiler reducing the amount of time that water as to cool down thus maintaining a more consistent water temperature	plating	2009: 4,103 MMBtus per plating production hour				.456 MMBtus reduction or 10%	
	2										
Nishikawa Standard Company, LLC		Waste	Non- hazardous waste generation	Reduce and potentially eliminate disposable paper towel waste that is currently landfilled by replacing 23 automated paper towel dispensers with 19 highly-efficient electric hand dryers	2008: 9,000 pounds paper towels landfilled	pounds				8,500 pound reduction	
	2										
NOF Jasper 11th Avenue	1	Waste	Non- hazardous waste generation	Created new training program for employees, implementing 5S principles to make separating recyclables more visual for employees, weekly training talks	2008: 1,696,286 pounds landfilled (1,346,041 pounds recycled)	2009: 1,669,366 pounds landfilled (1,372,961 pounds recycled)				26,920 pound reduction	
	3										
NOF Santa Claus	1	Waste	Non- hazardous waste generation	Created new training program for employees, implementing 5S principles to make separating recyclables more visual for employees, weekly training talks	2008: 781,587 pounds recycled	2009: 797,218 pounds recycled				15,631 pound increase in recycling	
	3										
Ottenweller Company, Inc.	1	Energy use	Transporta tion energy use	Reduce the amount of propane used by forklifts by improving staging methods and use of jacks and carts	2008: 113,504 pounds of propane used (3,547 canisters at 32 pounds	2009: 79,453 pounds of propane used (2,483 canisters at 32 pounds				34,051 pound propane reduction or 30%	
	2				each)	each)					

SAMTEC, Inc.	1		Non- hazardous waste generation	0 , 0	2007: 0 pounds	2009: 1. 1,000 pounds aluminum cans (83 pounds per month) 2. 1,500 pounds plastic bottles (125 pounds per month) 3. 2,500 pounds total recyclables		2,500 pound increase in recycling
	2							
0 1 1 1	3		1100		10007	10011		000.007.0
Subaru Automotive of Indiana, Inc.		Air emissions	VOCs	borne top coat	2007: 1,011,436.3 4 pounds	2011: 809,149 pounds		202,287.3 pound reduction
	2							

Membership term: February 5, 2009, through February 5, 2012

Actual Reductions	Year 1	Year 2	Year 3
Material procurement:			
Suppliers' environmental			
Material use:			
Water use:			
Energy use:			
Land and habitat conservation:			
Air emission:			
Discharges to water:			
Non-Haz Waste:			
Haz Waste:			
Noise:			
Vibration:			
Products:			

Projected Reductions	Year 1	Year 2	Year 3
Material procurement:	0		
Suppliers' environmental	0		
Material use:	0		
Water use:	82,765,244 gallons		
Energy use:	.456 MMBtus		
	34,051 pounds propane		
Land and habitat conservation:	0		
Air emission:	202,287.3 pounds VOCs		
Discharges to water:	0		
Non-Haz Waste:	35,420 pounds landfill reduction		
	18,131 pounds recycling increase		
Haz Waste:	0		
Noise:	0		
Vibration:	0		

Products:	0	

				Activities / Process	Future year		Results Reported		
Facility	(	Category	Indicator	Changes	Baseline	Quantity	1st Report	2nd Report	3rd Report
				Changes		Quantity	Due 4.1.10	Due 4.1.11	Due 4.1.12
Rieke Packaging	1	Water use	Total	Employee training on	2008: 4,830,000	2009: 4,347,000			
Systems			water use	water conservation	gallons total	gallons (reduce			
				maintenance to improve flow	(1,430,000 gallons processed water + 3,400,000 gallons city water)	water use by 10%)			
	2								
	3								

Membership term: August 10, 2009, through August 10, 2012

Actual Reductions	Year 1	Year 2	Year 3
Material procurement:			
Suppliers' environmental			
performance:			
Material use:			
Water use:			
Energy use:			
Land and habitat conservation:			
Air emission:			
Discharges to water:			
Non-Haz Waste:			
Haz Waste:			
Noise:			
Vibration:			
Products:			

Projected Reductions	Year 1	Year 2	Year 3
Material procurement:	0		
Suppliers' environmental			
performance:	0		
Material use:	0		
Water use:	483,000 gallons		
Energy use:	0		
Land and habitat conservation:	0		
Air emission:	0		
Discharges to water:	0		
Non-Haz Waste:	0		
Haz Waste:	0		
Noise:	0		
Vibration:	0		
Products:	0		

Total Projected Reduction	Total Actual Reduction
483,000	
gallons	

Member Pro		Material Procurement		Suppliers' Environmental Performance		Material Use		Water Use (gallons)		Energy Use		Land and Habitat Conservation		Air Em	
Round	ect	Projected Reduction	Actual Reduction	Projected Reduction	Actual Reduction	Projected Reduction	Actual Reduction	Projected Reduction	Actual Reduction	Projected Reduction	Actual Reduction	Projected Reduction	Actual Reduction	Projected Reduction	
	1	0	0	0	0	0	0	0	0	4,501,349.4 Therms 26,831 MMBtus 2,727,435 kWh	0 Therms 28,462.37 MMBtus 3,597,491.2 kWh	0	0	15,923.80 pounds VOCs 0.15 pounds / hour SOx, NOx, PM2.5	
Round 1 Fall 2006	2	0	0	0	0	8,000 pounds	46,000 pounds	13,000,000	27,670,000	61,945.2 kWh 419 MTCO2E	337,980 kWh 714 MTCO2E	0	0	710,500 pounds VOCs 623 MTCO2E 0.04 pounds CO per hour	
	3	22,300 pounds		5,000 gallons		6,000,000 gallons		1,462,150		0		0		260 pounds VOCs 144,045.9 pounds toxins	
R1 TO1		22,300 pounds	0	5,000 gallons	0	8,000 pounds 6,000,000 gallons	46,000 pounds	14,462,150	27,670,000	4,501,349.4 Therms 26,831 MMBtus 2,789,380.2 kWh 419 MTCO2E	0 Therms 28,462.37 MMBtus 3,935,471.2 kWh 714 MTCO2E	0	0	726,683.8 pounds VOCs 0.15 pounds / hour SOx, NOx, PM2.5 623 MTCO2E 144,045.9 pounds toxins 0.04 pounds CO per hour	
	1	122 pounds	122 pounds	0	0	0	0	9,914,145	12,000,480	0.06 kWh/UOP 3,612.7 MMBtus 748,177 kWh	1.53 kWh/UOP 18,246.3 MMBtus 902,093 kWh	0	0	26,600 pounds VOCs 80,000 pounds NOx	
Round 2 Spring 2007	2	0	0	0	0	0	0	0	0	247,960.9 miles 4,281 Therms 2,728,931 kWh 51,500 MMBtus	243,789 miles 8,999 Therms 5,484,190 kWh 2,325 MMBtus	0	0	0	
	3	0		0		0		6,534,131		86 MMBtus/UOP 440 MMBtus 5,939,716 kWh 148,015.5 Therms		0		0	
R2 TO1	ΓAL	122 pounds	122 pounds	0	0	0	0	16,448,276	12,000,480	0.06 kWh/UOP 86 MMBtus/UOP 247,960.9 miles 9,416,824 kWh 152,296.5 Therms 55,552.7 MMBtus	1.53 kWh/UOP 243,789 miles 6,386,283 kWh 8,999 Therms 20,571.3 MMBtus	0	0	26,600 pounds VOCs 80,000 pounds NOx	
Round 3 Fall 2007	1	0	0	0	0	1,830,000 pounds	2,378,380 pounds	28,120,570	41,743,000	2,641,017 kWh	2,641,017 kWh	0	0	0	
1 811 2007	3	0		0		0		1,482,054		140.86 MMBtus 9,410,781 kWh		2 acres restored		0	
R3 TO1		0	0	0	0	1,830,000 pounds	2,378,380 pounds	29,602,624	41,743,000	12,051,798 kWh 140.86 MMBtus	2,641,017 kWh	2 acres restored	0	0	
Round 4 Spring	1	0	0	0	0	17,800 pounds	39,300 pounds	0	0	5,478,456 kWh	2,475,962 kWh	0	0	69,600 pounds VOCs	
2008	2	0		0		63,059.48 pounds		0		562,960 kWh		0		15,945 pounds VOCs	
R4 TO1	ΓAL	0	0	0	0	80,859.48 pounds	39,300 pounds	0	0	6,041,416 kWh	2,475,962 kWh	0	0	85,545 pounds VOCs	
Round 5 Fall 2008	2	0		0		0		82,765,244		.456 MMBtus 34,051 pounds propane		0		202,287.3 pounds VOCs	
R5 TO1	3 TAI	0		0		0		82,765,244		.456 MMBtus		0		202,287.3 pounds VOCs	
Round 6	1	0		0		0		483,000		34,051 pounds 0		0		0	
2009	2														
R6 TO1	ΓAL	0		0		0		483,000		0		0		0	
All Round TOTAL		Projected 22,422 pounds	Actual 122 pounds	Projected 5,000 gallons	O 0	<b>Projected</b> 1,918,859.4 pounds 6,000,000 gallons	<b>Actual</b> 2,463,680 pounds	Projected 143,761,294	Actual 81,413,480	Projected 86 MMBtus/IOP 0.06 kWh/IOP 247,960.9 miles 34,051 pounds propane 419 MTCO2E 4,653,645.9 Therms 82,525 MMBtus 30,299,418 kWh	Actual  1.53 kWh/UOP  243,789 miles  714 MTCO2E  8,999 Therms  48,979.7 MMBtus  15,438,733 kWh	Projected 2 acres restored	Actual 0	Projected 1,041,116.1 pounds VOCs 0.15 pounds / hour SOx, NOx, PM2.5 623 MTCO2E 80,000 pounds NOx 144,045.9 pounds toxins 0.04 pounds CO per hour	

## Total Reductions of all ESP Members

Member	iissions	Discharges to Water		Non-Hazar	dous Waste	Hazardous	Noise		Vibration		
Round	Actual Reduction	Projected Reduction	Actual Reduction	Projected Reduction	Actual Reduction	Projected Reduction	Actual Reduction	Projected Reduction	Actual Reduction	Projected Reduction	Actual Reduction
-	1 5,120.8 pounds VOCs 0.21 pounds per hour SOx, NOx, PM2.5	0	0	5,642,250 pounds landfill reduction 2,640 gallons landfill reduction	5,672,250 pounds landfill reduction 2,640 gallons landfill reduction	180,990 pound reduction	173,191 pound reduction	0	0	0	0
all 2006	2 743,400 pounds VOCs 5,240.4 MTCO2E 0.12 pounds CO2 per hour	0	0	1,100,480 pounds landfill reduction 20,000 pounds recycling increase	2,334,640 pounds landfill reduction 3,818,000 pounds recycling increase	21,180 pound reduction 1,798.5 gallon reduction	12,950 pound reduction 2,420 gallon increase	0	0	0	0
П	3	0		71,960 pounds landfill reduction		2,500 pound reduction 0.01 pounds / seat reduction		0		0	
R1 TOTA	0.12 pounds CO2 per hour	0	0	6,814,690 pounds landfill reduction 2,640 gallons landfill reduction 20,000 pounds recycling increase	8,006,890 pounds landfill reduction 2,640 gallons landfill reduction 3,818,000 pounds recycling increase	204,670 pound reduction 0.01 pounds / seat reduction 1,798.5 gallon reduction	186,141 pound reduction 2,420 gallon increase	0	0	0	0
?	1 11,180 pounds VOCs 60,000 pounds NOx	0	0	20,000 pounds landfill reduction 20,000 pounds recycling increase	125,020 pounds landfill reduction 514,940 pounds recycling increase	0	0	0	0	0	0
Round 2 Spring 2007	2 0	3 pounds copper	3 pounds copper	37,572 pounds landfill reduction 67,542.1 pounds recycling increase	386,606 pounds landfill reduction 102,497.9 pounds recycling increase	200 pound reduction	160 pound increase	0	0	0	0
	3	0		263,780 pounds landfill reduction		23,366 pound reduction		0	0	0	0
R2 TOTA	11,180 pounds VOCs 60,000 pounds NOx	3 pounds copper	3 pounds copper	321,352 pounds landfill reduction 87,542.1 pounds recycling increase	511,626 pounds landfill reduction 617,437.9 pounds recycling increase	23,566 pound reduction	160 pound increase	0	0	0	0
Round 3	1 0	0	0	35,592 gallons landfill reduction 1,080 gallons recycling increase 3,800 pounds recycling increase 4,224,794 pounds landfill reduction	22,551 gallons landfill increase 2,030 gallons recycling increase 6,100 pounds recycling increase 11,393,695 pounds landfill reduction	0	0	0	0	0	0
	2	0		1,000,000 pounds landfill reduction 11,800 pounds recycling increase		0		0		0	
R3 TOT/	0 NL	0	0	5,224,794 pounds landfill reduction 35,592 gallons landfill reduction 1,080 gallons recycling increase 15,600 pounds recycling increase	22,551 gallons landfill increase 2,030 gallons recycling increase 6,100 pounds recycling increase 11,393,695 pounds landfill reduction	0	0	0	0	0	0
Round 4 Spring	1 77,400 pounds VOCs	0	0	35,425 gallons landfill reduction 96,346 pounds landfill reduction	22,925 gallons landfill reduction 93,656 pounds landfill reduction	0	0	0	0	0	0
2000	3	7,302 pounds BOD		0		6,824 pounds		0	0	0	0
R4 TOTA	AL 77,400 pounds VOCs	7,302 pounds BOD	0	35,425 gallons landfill reduction 96,346 pounds landfill reduction	22,925 gallons landfill reduction 93,656 pounds landfill reduction	6,824 pound reduction	0	0	0	0	0
Round 5 all 2008	2	0		35,420 pounds landfill reduction 18,131 pounds recycling increase		0		0		0	
R5 TOTA		0		35,420 pounds landfill reduction 18,131 pounds recycling increase		0		0		0	
Round 6 Spring 2009	1 2	0		0		0		0		0	
R6 TOTA	AL	0		0		0		0		0	
All Rounds TOTAL	Actual 837,100.8 pounds VOCs 0.21 pounds per hour SOx, NOx, PM2.5	Projected 3 pounds copper 7,302 pounds BOD	Actual 3 pounds copper	Projected  12,492,602 pounds landfill reduction 73,657 gallons landfill reduction 141,273.1 pounds recycling increase 1,080 gallons recycling increase	Actual  20,005,867 pounds landfill reduction 3,014 gallons landfill reduction 4,441,537.9 pounds recycling increase 2,030 gallons recycling increase	Projected  235,060 pound reduction 0.01 pounds / seat reduction 1,798.5 gallon reduction	Actual 185,981 pound reduction 2,420 gallon increase	Projected 0	Actual 0	Projected 0	Actual 0

Total			nomboro.					
Member Round	Project	Products						
Round	čt	Projected Reduction	Actual Reduction					
	1	0	0					
	Ĺ							
Round 1 Fall 2006	2	0	0					
	3	0						
		0	0					
R1 TO1	-AL							
	1	0	0					
	2	0	0					
Round 2 Spring 2007								
2007	3	0	0					
	L							
		0	0					
R2 TO1	AL							
	1	0	0					
Round 3								
Fall 2007	2	0						
	3	0	0					
R3 TO1	AL	ŭ						
Round 4	1	0	0					
Spring 2008	2	0	0					
R4 TO1	AL	0	0					
	1	0						
Round 5 Fall 2008	2							
	3	0						
R5 TOT	AL 1	0						
Round 6 Spring		Ů						
2009	3							
R6 TOT	AL	0						
		Projected 0	Actual 0					
All Round TOTAL	ls							